

First Team Sports, Inc.

CROWDPLEASER 5,6,8 & 10 ROW BLEACHERS

(6 & 8 Row Design Shown)

BASIC CONFIGURATION: CrowdPleaser bleachers are designed to have a rise between seat levels of 8" for superior spectator viewing. All CrowdPleaser Bleachers include double walk planks for safety, built-in steps and handrails, and side and back safety rails. These bleachers conform to the 2002 ICC Standards on Bleachers. Contact your factory representative for more information.



PLANK CONSTRUCTION:

Each plank is constructed from extruded 6063-T6 mill finished aluminum. Seat plank are normally finished with clear powder paint to prevent oxidation. The planks are 9 5/8" wide by 1 3/4" thick with built in ribbing for added strength. Planks will vary in length of 9'0", 15'0", 21'0", and 27'0". Other lengths are available on special order. The topside of each plank has a low profile tread to improve traction. Aluminum end caps are pre-attached prior to shipping. Optional plank colors are available for

plank length of 21'0" or less.

FRAME CONSTRUCTION: The support frames are fully welded angle iron construction and powder painted (Normally Black) to provide for years of low maintenance. Standard frames are offered in sizes up to 6 seat levels with the first seat level starting at 17" above the floor. Frames up to six tier are single welded construction. For bleachers requiring more than 6 seat levels, add-on framing can take this design up to 8 or 10 seat levels. Frames are normally spaced on 6'0" centers and cross-braced for independent rigidity. 2 frames are required with 9'0" planks, 3 frames with 15'0" planks, 4 frames with 21'0" planks and 5 frames with 27'0" planks.



For all frames:

- Generally, Vertical Seat Risers.....3/16 x 1 1/2 x 1 1/2 steel angle
- Aft Vertical Seat Riser.....3/16 x 1 1/2 x 2 steel angle
- Horizontal Ground Runner.....3/16 x 2 x 2 steel angle
- Horizontal Walk Plank Supports3/16 x 1 1/2 x 1 1/2 steel angle
- Lateral Cross braces3/16 x 1 1/4 x 1 1/4 steel angle



SAFETY RAILING: Most guidelines recommend safety railing on all bleachers where seats or walk planks are higher than 30" above the adjacent ground elevation, most guidelines recommend safety railing. Although safety railing can vary in design, this bleacher system uses railing that has vertically positioned slats with less than 4" spacing. This type of safety railing contributes to greater safety since it does not promote climbing because it does not use horizontal cross members. Vertical supports for railing are 3/16 x 1 1/2 x 2 angle steel. Railings are constructed of 3/4" vertical steel tubing and top and bottom horizontal tube supports are constructed of 3/4" iron pipe bolted to vertical supports. All railing is powder painted.

WALK PLANKS: Each plank is constructed from extruded 6063-T6 mill finished aluminum. All CrowdPleaser Bleacher packages include double walk planks for safety.



STEPS / AISLE WAYS: CrowdPleaser bleacher systems include steps/aisles. Aisles are 48" wide centrally located. Most local codes and guideline dictate aisles are required. Step location and spacing depends on the length of planking and number of support frames used. Aisles will be provided hand railing in accordance with the "2002 ICC Standards on Bleachers" as required for customer needs. Hand rails are constructed of 1.66" diameter steel tubing with rounded corners. Each hand rail is powder coated and bolted into place as per the requirements for bleacher safety.



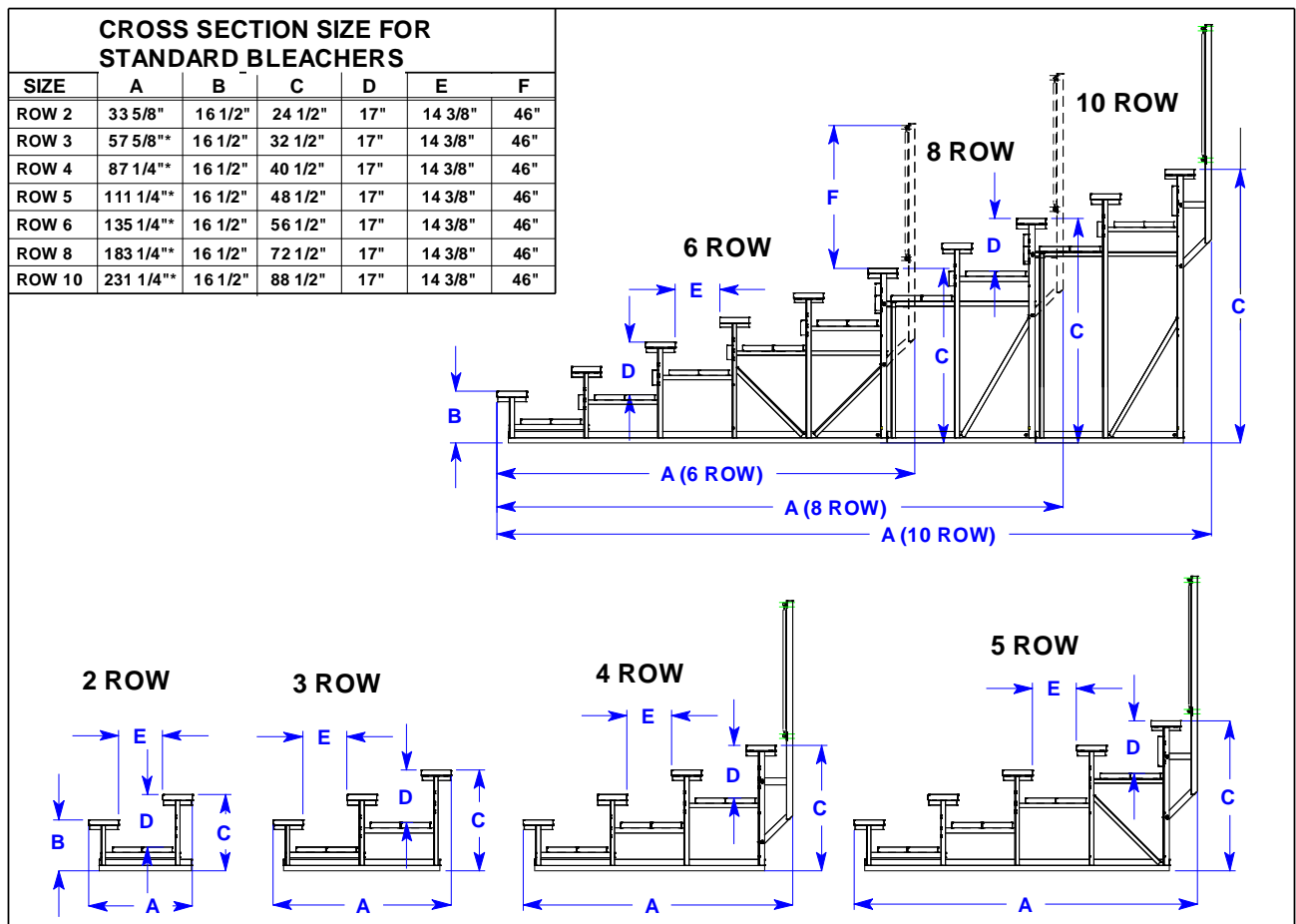
FLOOR PROTECTION: A pre-cut-treated 2 x 4 wood runner is to be attached to the bottom of each bleacher frame. This wood runner is provided to reduce the chance of damage to the surface on which the bleacher assembly sets and to provide a barrier between the ground and bleacher when used outdoors. Regardless, bleachers must always be positioned on hard level surfaces to provide for the best bleacher stability.



BLEACHER SIZES: CrowdPleaser bleachers come in a variety of sizes. They are purchased based on the number of seat rows and length of planks. To determine the size of bleacher you will need, consider a requirement of 18" per spectator. Discuss your options with a qualified factory representative. For additional information, consult your local building codes and bleacher safety recommendations provided by the ICC/ANSI 300-2002 standards on Bleachers.

ICC/ANSI 300-2002 STANDARD ON BLEACHER SAFETY: The International Code Council has adopted the ANSI 300-2002 Standard for Bleachers, Folding and Telescopic Seating and Grandstands. For more information contact the ICC at 5203 Leesburg Pike, Suite 600, Falls Church, VA 22041.

GENERAL SIZING CHART: The following chart provides general sizes of bleacher configurations. Consult the specific cross section drawing for a given size for more detailed information.



FOR PRICING INFORMATION CONTACT:

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